

Slip Ins wk 24-25/02

Work Order ID 66628



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Wednesday, February 23, 2011 9:21:07 AM

Item ID: D3675-6

Revision ID:

Item Name: Sliding Door Bracket

Start Date: 2/23/2011 Start Qty: 1.00

Required Date: 2/23/2011 Req'd Qty: 1.00

Reference:

Approvals: Process Plan: [Signature] Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Setup Start

Stop

Run Start

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D3675	8 PDI

100	FLOW WATER JET	0.00							
Waterjet	Memo	0.00							
FLOW CNC Waterjet	1-Cut as per Dwg D3675								
304 .040	Dwg Rev: PDI								
	Prog Rev: PDI								
	2-Deburr if necessary								

110	QC2- Inspect parts off machine FAI/FAIB	0.00							
QC	Memo	0.00							
Quality Control									

120	QC8- Inspect parts - second check	0.00							
QC	Memo	0.00							
Quality Control									

inspected by PDI

Don only

8/10/23

72

1811-2-23

1811-2-23

2

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Item ID: D3675-6

Accept



Setup Start



Revision ID:

Stop



Item Name: Sliding Door Bracket

Start Date: 2/23/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 2/23/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 Brake NC Brake NC	NC BRAKE Memo Form as per Dwg D3675	0.00 0.00				<u>①</u>			
140 QC Quality Control	QC5- Inspect part completeness to step on W/O Memo	0.00 0.00							
150 Powdercoat Powder Coating	Grey Sandtex(Ref:4.3.5.6) per QSI005 4.3 Memo START TIME: _____ OVEN TEMPERATURE: _____ FINISH TIME: _____	0.00 0.00							

Sp 11/02/24

- inspector to PD1

Du only
8u102/25②
-6

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: D36756 PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
11-02-25 02-25	130	swal extra part only made for bend sample	h 11-02-25		Sb 11/02/25	\$	h 11-02-25	

NOTE: Date & initial all entries

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Item ID: D3675-6

Accept

Setup Start

Revision ID:

Stop

Item Name: Sliding Door Bracket

Start Date: 2/23/2011 Start Qty: 1.00

Cust Item ID:

Required Date: 2/23/2011 Req'd Qty: 1.00

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

160

QC3- Inspect Part Finish

0.00



QC

Memo

Quality Control

170

Identify as per dwg & Stock Location: _____ 0.00



Packaging

Memo

Packaging

180

QC21- Final Inspection - Work Order Release 0.00



QC

Memo

Quality Control

POSITIVE RECALL
EFFECTIVE
RELEASED
DATE
AUTH

U110225
9015106

Picklist Print

Page 1

Wednesday, February 23, 2011 9:21:05 AM

Work Order ID: 66628



Parent Item: D3675-6



Parent Item Name: Sliding Door Bracket


Start Date: 2/23/2011

Required Date: 2/23/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 11.01.11 new issue DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304S20GA  304/316 .040 Sheet		Purchased	No			100	sf	111.0938	0.4092	0.430737			



B11-2-23

Location

Loc Qty

Loc Code

MAT

111.0938

115953

21.6

116437

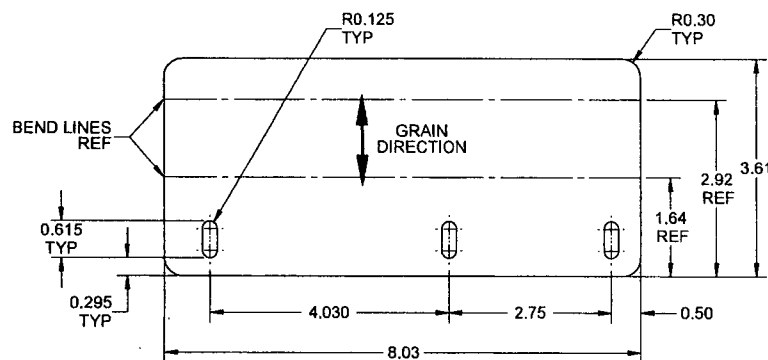
52.2538

116623

37.24

116623

5



PD1 **D3675-5F FLAT PATTERN**

W/O 11/28

PRELIMINARY ISSUE

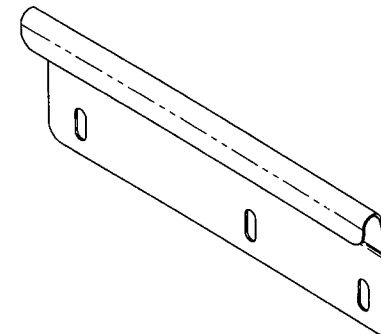
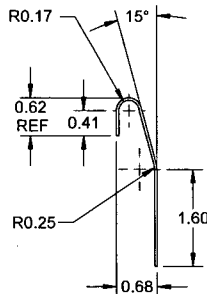
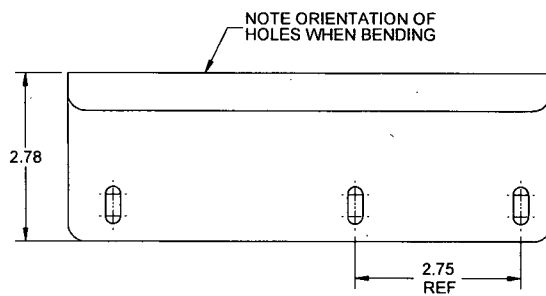
11.02.18

NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET, 0.040 THICK
PER MIL-S-5059 (ANNEALED) OR AMS 5513 (304) OR AMS 5524 (316) OR ASTM A240 OR ASME SA240
REF. DART SPEC M304S20GA
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.67 lbs

DESIGN	<i>AJS</i>	DART AEROSPACE LTD	
DRAWN	<i>A</i>	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. PD1
MFG. APPR.		D3675	SHEET 6 OF 6
APPROVED		TITLE	SLIDING DOOR BRACKET
DE APPR.		(COMPOSITE DOOR)	SCALE
DATE	11.02.18		NTS

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D3675-6 SLIDING DOOR BRACKET
(MAKE FROM D3675-5F)

PRELIMINARY ISSUE

11.02.18

NOTES:

- 1) MATERIAL: SEE SHEET 6
- 2) FINISH: POWDER COAT GREY SANDEX (4.3.5.6) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3675-6" AND B/N "BXXXXX" PER QSI 044 6.1
- 7) WEIGHT: 0.33 lbs EACH
- 8) THE D3675-6 SLIDING DOOR BRACKET IS A DERIVATIVE OF THE D3199-4 BRACKET.

DESIGN	ASB	DART AEROSPACE LTD	
DRAWN	ASB	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. PD
MFG. APPR.		D3675	SHEET 4 OF 6
APPROVED		TITLE	SLIDING DOOR BRACKET
DE APPR.		(COMPOSITE DOOR)	SCALE NTS
DATE	11.02.18	COPYRIGHT © 2008 BY DART AEROSPACE LTD	
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Linda Lacelle

From: Marc Bellavance <mbellavance@dartaero.com>
Sent: February 22, 2011 2:50 PM
To: Lacelle, Linda; Duval, David
Cc: Petsche, Mike; Shepherd, David; Fauteux, Melanie
Subject: D412-698-027/-028/-037/-038

Importance: High

Linda/David,

I have loaded PDF copies of D3199 and D3675 both at revision PD1 [here](#).
Affected DXF's (D3199-3F and D3675-5F) can also be found there.

Please have qty(1)kit -027/-037 made and shipped to Calgary (attention David and/or Harvey?). Not sure if -028/-038 are required.

Would be great if we could get those kits shipped to Eagle before end of this week for trial fit since they have an aircraft equipped with composite doors at their disposition.

Thanks!

Marc Bellavance
Technical/Shop Support

DART aerospace Ltd.

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Fax: 613-632-9311

E-mail: mbellavance@dartaero.com

Web: www.dartaero.com

Product Documentation: Verify Revision Status/Download [HERE](#)!



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